

Transform a "Traditional" Hospital into a "True Lean" Hospital

- Far too expensive, "no" safty, no quality, long waiting times, no customer focus,
- Cost of Healthcare is unaffordable, Yearly Healthcare cost increase by 6-7 8-12%; some >15%
- GDP: Healthcare ~12% (2000), ~ 20% 2010
- Many Q-Checks (~15% Time of P.) But still many Q-Problems
- I wake up in the middle of the night and hope that I have not harmed any patient (>50% burnout)
- Long waiting times, e.g. cancer (weeks/months for first treatment)
- ~50% Staff report that they do not want to be a patient in the hospital they work
- Nurses always run fast, work hard, need a lot of overtime, But still many unsolved problems
- Missing qualification, motivation, ... What do you expect for <15\$/hr. You get what you pay !
- One Consultant identified ~100 Problems in 3 days, ~20% serious consequences (e.g. death)
 - → ~30% happend more than once per shift → No (~5%) problem reporting (Boss) – No problem solving (99%) – But Workarounds (Waste)
 - \rightarrow >65% of problems not known by Boss I do not need to know those problems !
 - \rightarrow One nurse solved problems by herself ! (no feedback, dangerous !)
 - \rightarrow "Some" problems caused serious financial problems, e.g. longer stays



Transform a "Traditional" Hospital into a "True Lean" Hospital Performance Assessment – Benchmark vs Client

1.	Safety:	750 - 900 %
2.	Customer Satisfaction:	~ 800 %
3.	Employee Satisfaction:	~ 900 %
4.	Quality:	~ 900 %
5.	Treatment Time:	800 - 900 %
6.	Customer Cycle Time:	> 1.000 %
7.	Customer Waiting Time:	> 1.000 %
8.	Productivity:	> 900 %
9.	Overtime:	> 900 %



Transform a "Traditional" Hospital into a "True Lean" Hospital Results - Overview

0	Safety:	~30 %	
0	Inventory:	~35 %	First Kaizen: - Done by Frontline People - Not Experts
0	Walking Distance:	~45 %	The Power of Kaizen: - At the beginning: ~40% refused to participate - At the end: ALL asked for a next Kaizen
0	Waiting Time:	~35 %	Most "Results" were implemented nearly at the same day they were identified
0	Quality:	~55 %	 At the beginning: Nobody believed we will achieve the goals At the end: Everybody agreed the goals were too low
0	Cost:	~45 %	- We invited ALL "Patients / Customers" to support us
0	Employee / Patient Satisfaction:	~60 / 80 %	- After 12 Months: Kaizen was a part of the daily job / Not a project
0	Throughput:	~20 %	Focus: The Main Focus: Safety 90 ^{3/6}
0	Overtime:	~35 %	 Cost, Revenue, Profit was Not considered as a goal Within 1 Yr Profit improved by ???
0	Revenue:	~20 %	

2023



Transform a "Traditional" Hospital into a "True Lean" Hospital <u>Results - Examples</u>

Safety:

0	Central Line Infections:	43	\rightarrow 9	
0	Falls	1-2/day	→ 39/116 days w/	o any fall

Waiting Time:

0	Registration:	up to 2 hrs	\rightarrow	3-5 min.
0	Lab Result:	up to 2 days	\rightarrow	1-4 hrs
0	Sterilization Equipment:	2-3 days	\rightarrow	3-6 hrs.
0	ED:	2-5 hrs.	\rightarrow	20-45 min.

Cost:

0	Sterilization Equipment:	8-14 \$	÷	1-3 \$
0	Overtime/Mo.:	176 hrs.	\rightarrow	34 hrs.
0	LOS:	14 days	→	9 days
0	Logistic	270.000 \$	\rightarrow	84.000 \$
0	Number of variants:	12	\rightarrow	3 (e.g. knee, "one/doctor")
0	Time from Check out to provide bill	21 Days	→	9 Days (Working Capital)